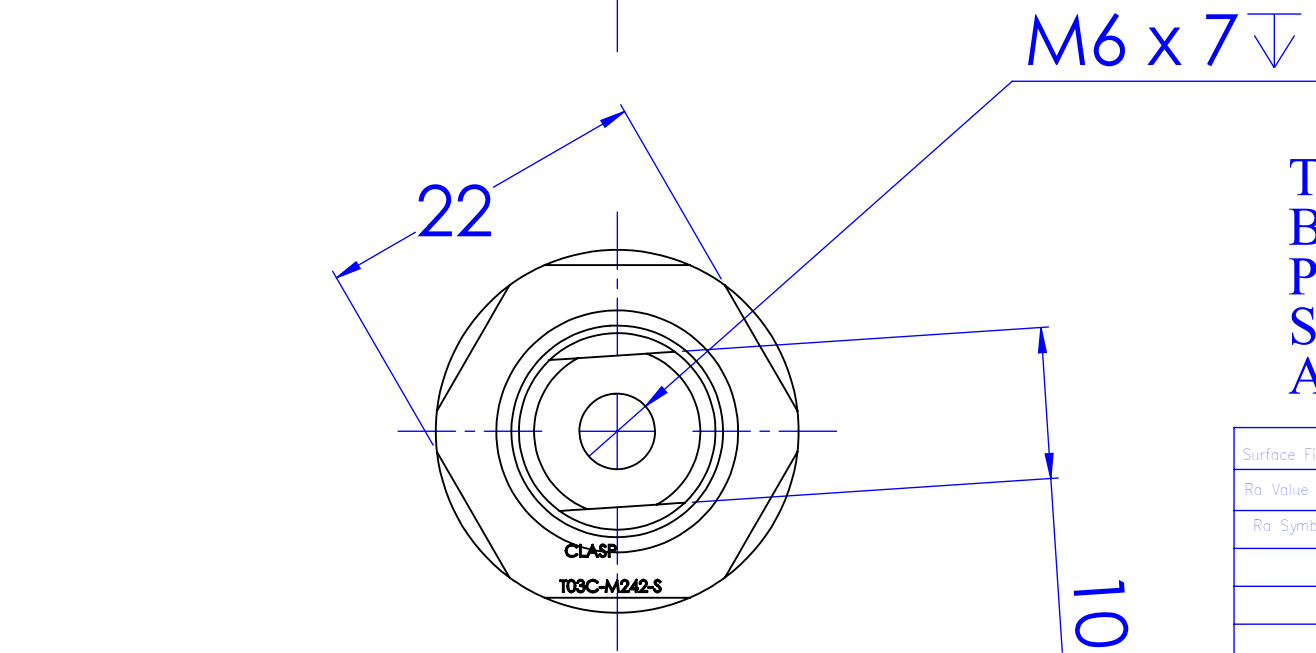





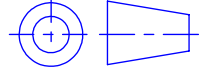


DEBURR



TC03-M242-S
Bore dia - mm
Piston dia - mm
Stroke - 8mm
Area - 1.5cmsq

Surface Finish														ZONE	SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS	EN8		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12						
																GROUP No:—	WEIGHT	
																TOC		
																Wt.Kgs		
		DESCRIPTION													Qty.	01	Casting/forging/ welding drg.no	
Drawn	Prabhakar	DESCRIPTION																
Checked	Prabhakar	T03C-M242-S Threaded pusher																
Approved	19/09/21																	
Date	19/09/21														Drawing NO			
Clamping elements type		CLASP BANGALORE-72													SHEET: 1 of 1			
																	Sheet No:	
																	1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°